



# POCT QC Based on Risk Management: How to Develop an IQCP

Ellis Jacobs, Ph.D., DABCC, FACB  
Director, Scientific Affairs

September 16, 2014



# Point-of-Care Testing Characteristics

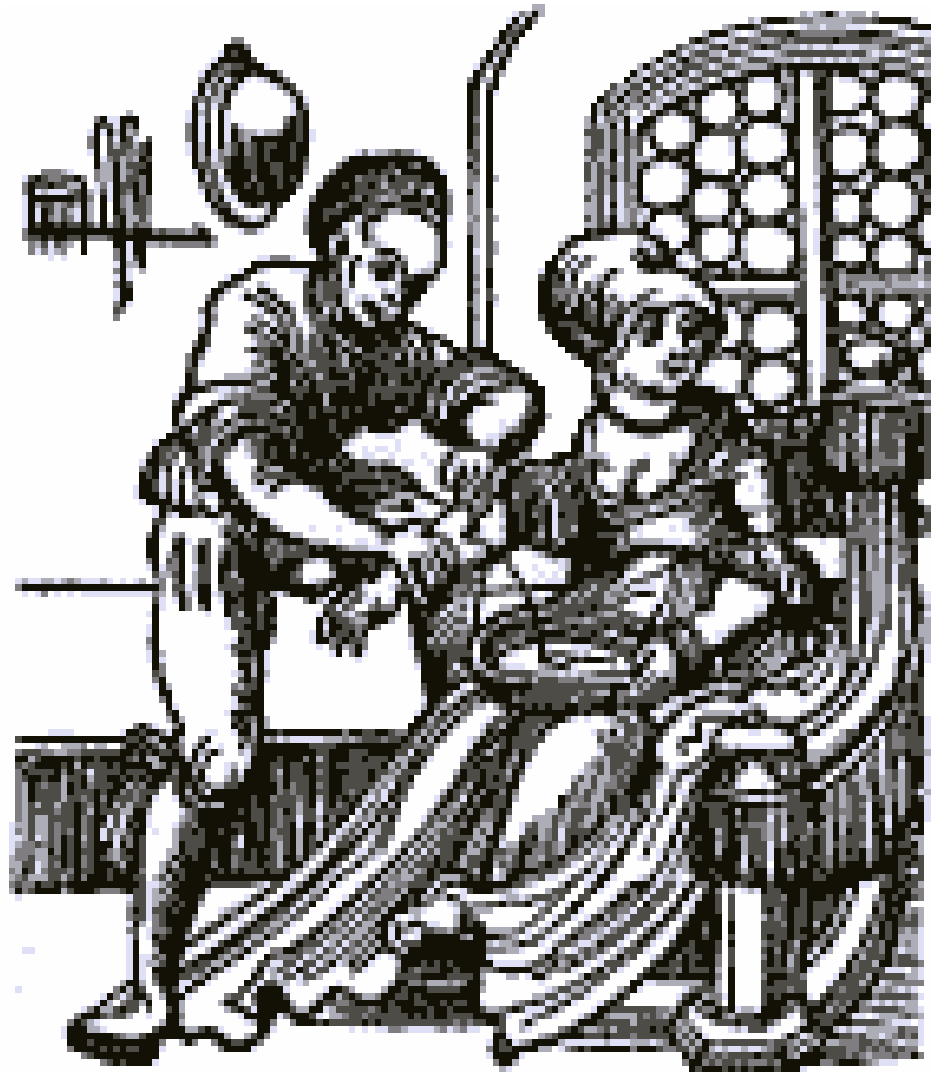
A broad based process

Unrestricted to location, personnel or test menu.

A collective, multi-disciplinary effort.

Simple to use technology

Potentially low volume testing





# The Truth about POCT

POCT introduces an additional technology

- Different precision
- Biases
- Unique Interferences

POCT results do not necessarily agree with core laboratory results

Quality concerns if manufacturers instructions and controls are not performed as required

Additional testing is ordered when POCT results do not match core lab results or questions about the quality of results present



# What is Quality

Delivery of test results  
within a specific  
timeframe  
precisely

Reliable test results that  
meets

**THE CORRECT RESULT, ON THE  
CORRECT PATIENT, REPORTED IN  
THE CORRECT TIMEFRAME TO  
EFFECT PATIENT MANAGEMENT**

A  
physician

which  
required  
decision  
specifications



# Quality Issues

---

There is no “perfect” device, otherwise we would all be using it.

---

Any device can and will fail under the right conditions.

---

Any discussion of risk must start with what can go wrong with a test (errors).

---

Laboratory tests are not foolproof.

---



# Quality System

Organizational structure, resources, policies,  
processes and procedures needed to  
implement quality management  
(ISO, CLSI)



In other words... all activities which contribute to quality  
of testing, directly or indirectly.

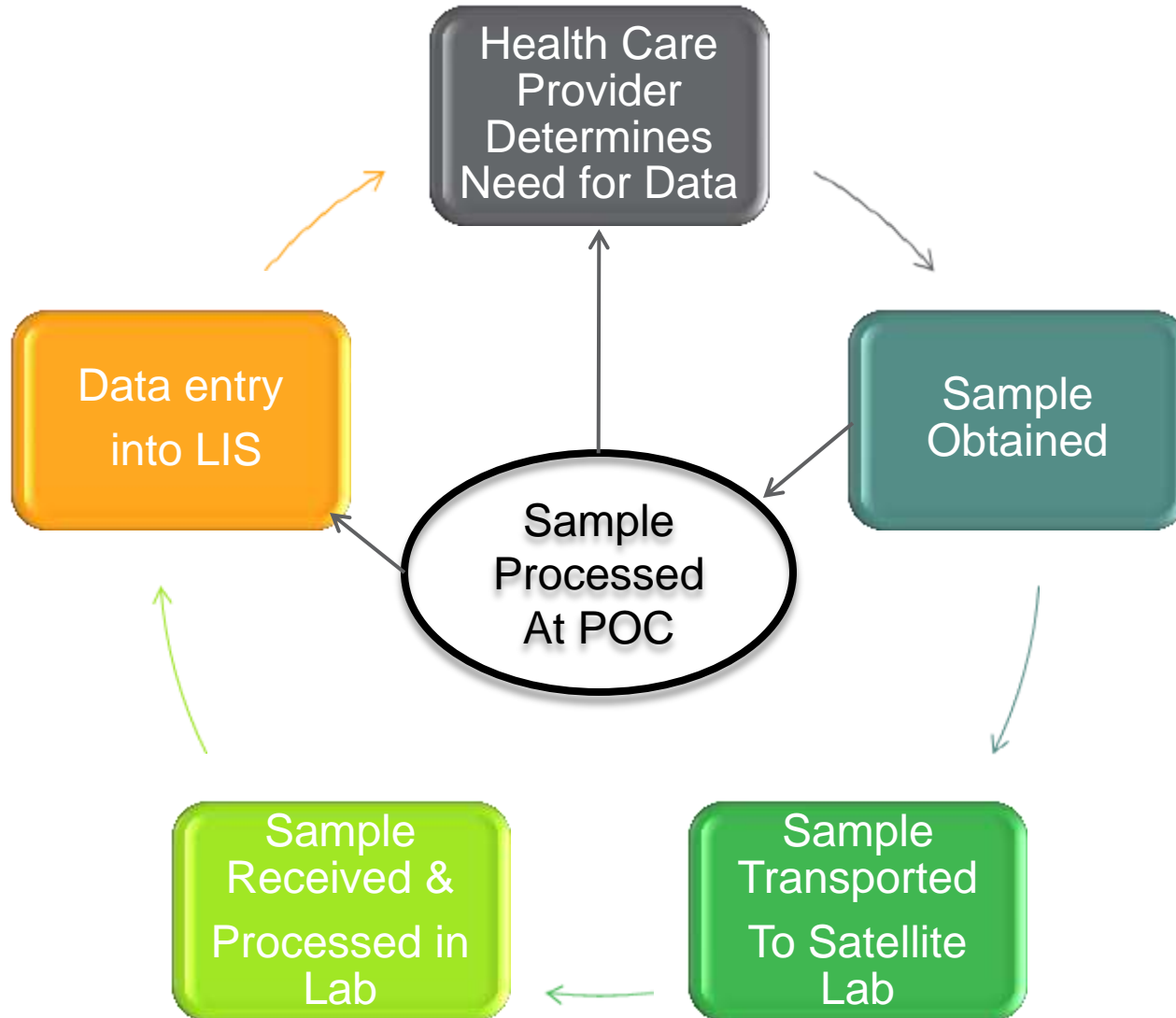


# Quality Assurance

**All planned and systematic actions necessary to provide adequate confidence that goods or services will satisfy the customer's needs.**



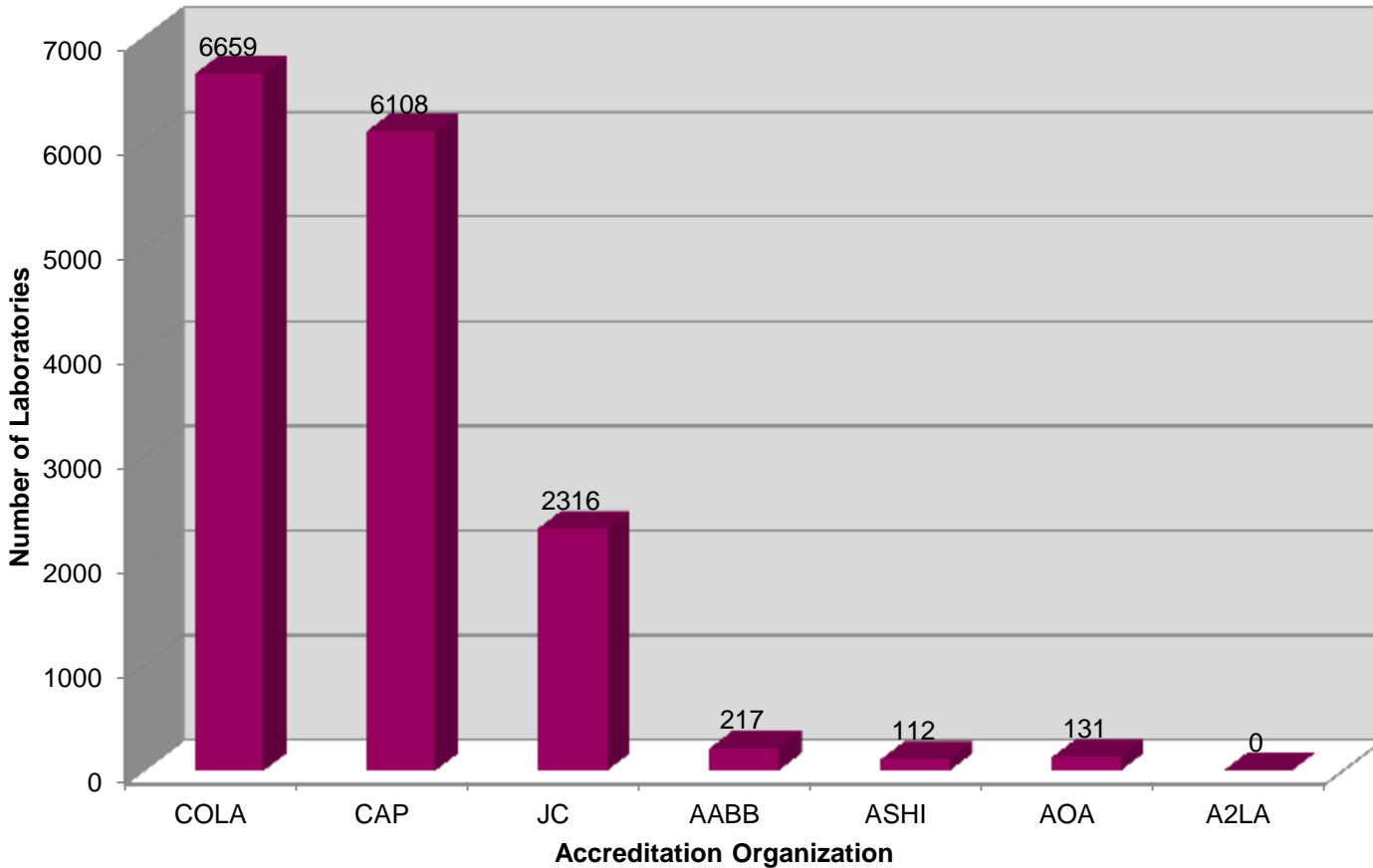
# POC Testing Knowledge Flow







# Number of CLIA Certificate of Accreditation Labs

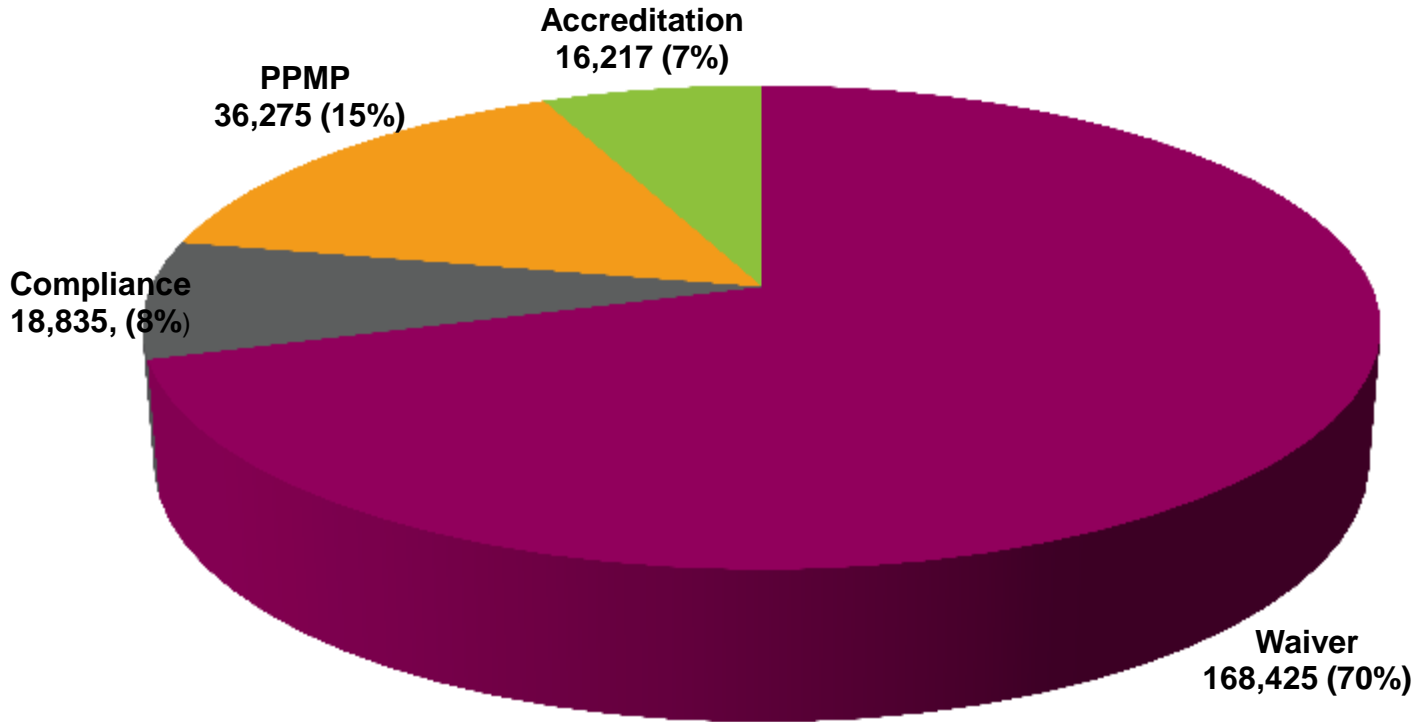


Source: CMS CLIA database June 2014



# Number of CLIA Certificate of Accreditation Labs

Non-Exempt Laboratories  
(239,752)



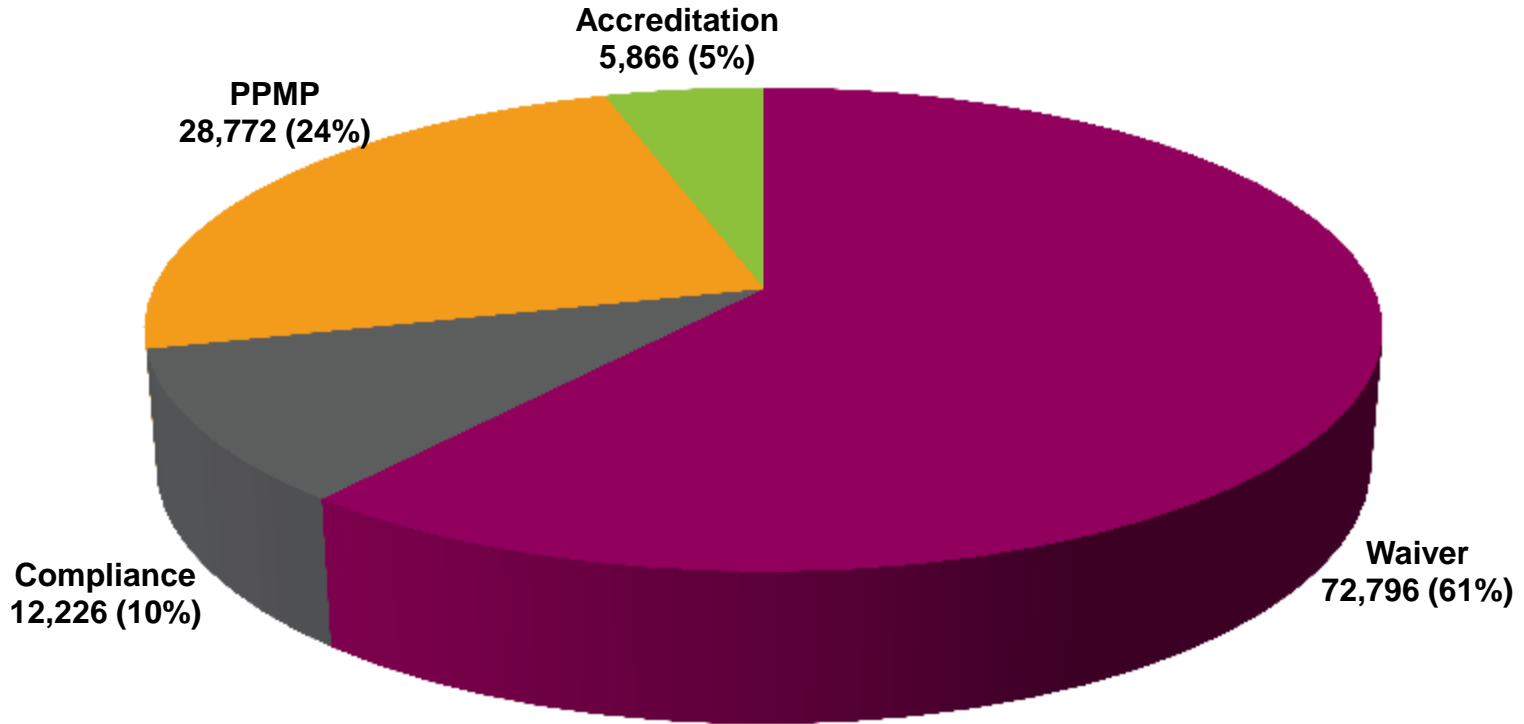
**CLIA Exempt States: NY (3,990), Washington (3,974)**

Source: CMS CLIA database June 2014



# Number of CLIA Certificate of Accreditation POLs

Non-Exempt Laboratories  
(119,660)

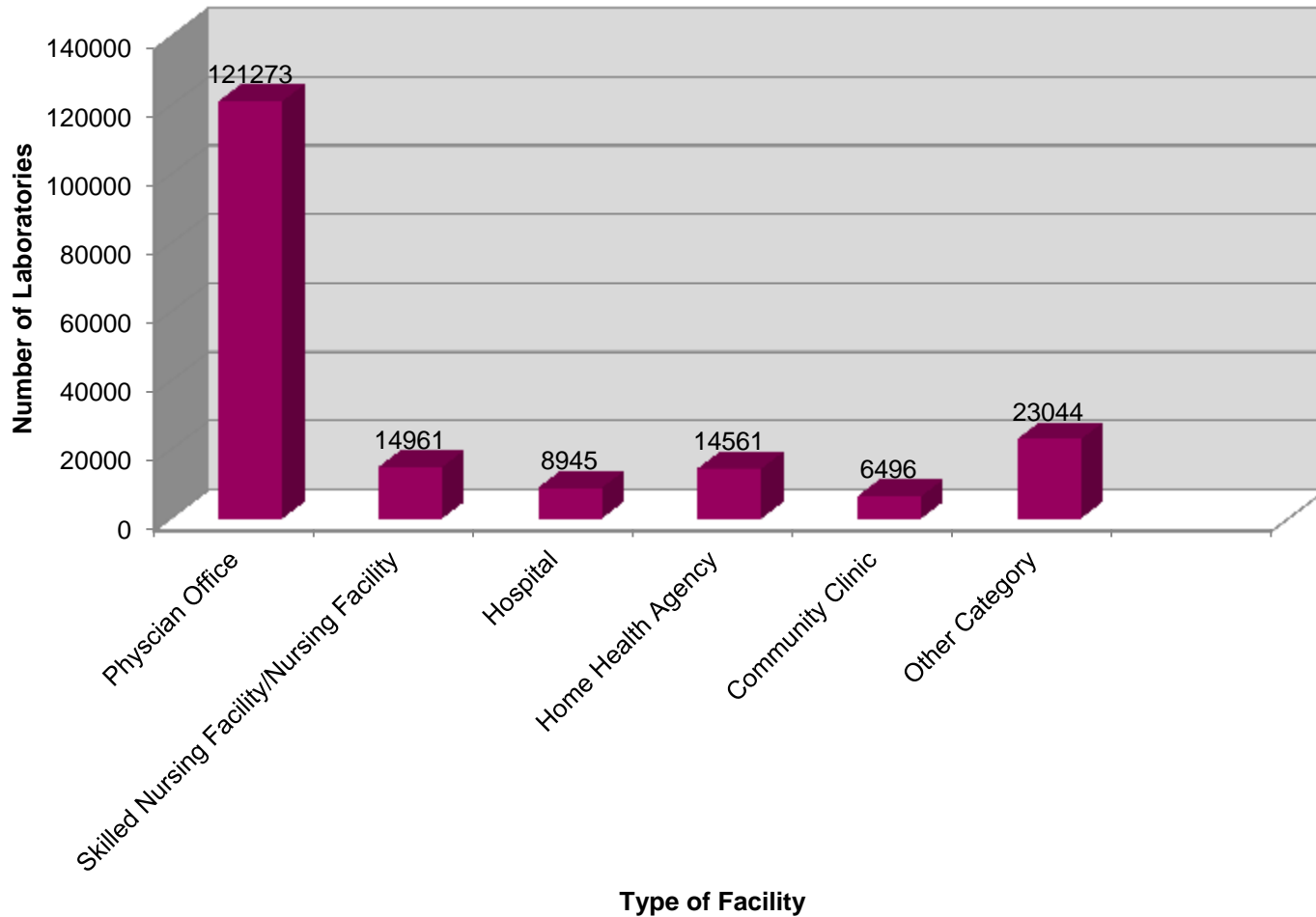


**Exempt Labs = 1,613**

Source: CMS CLIA database June 2014



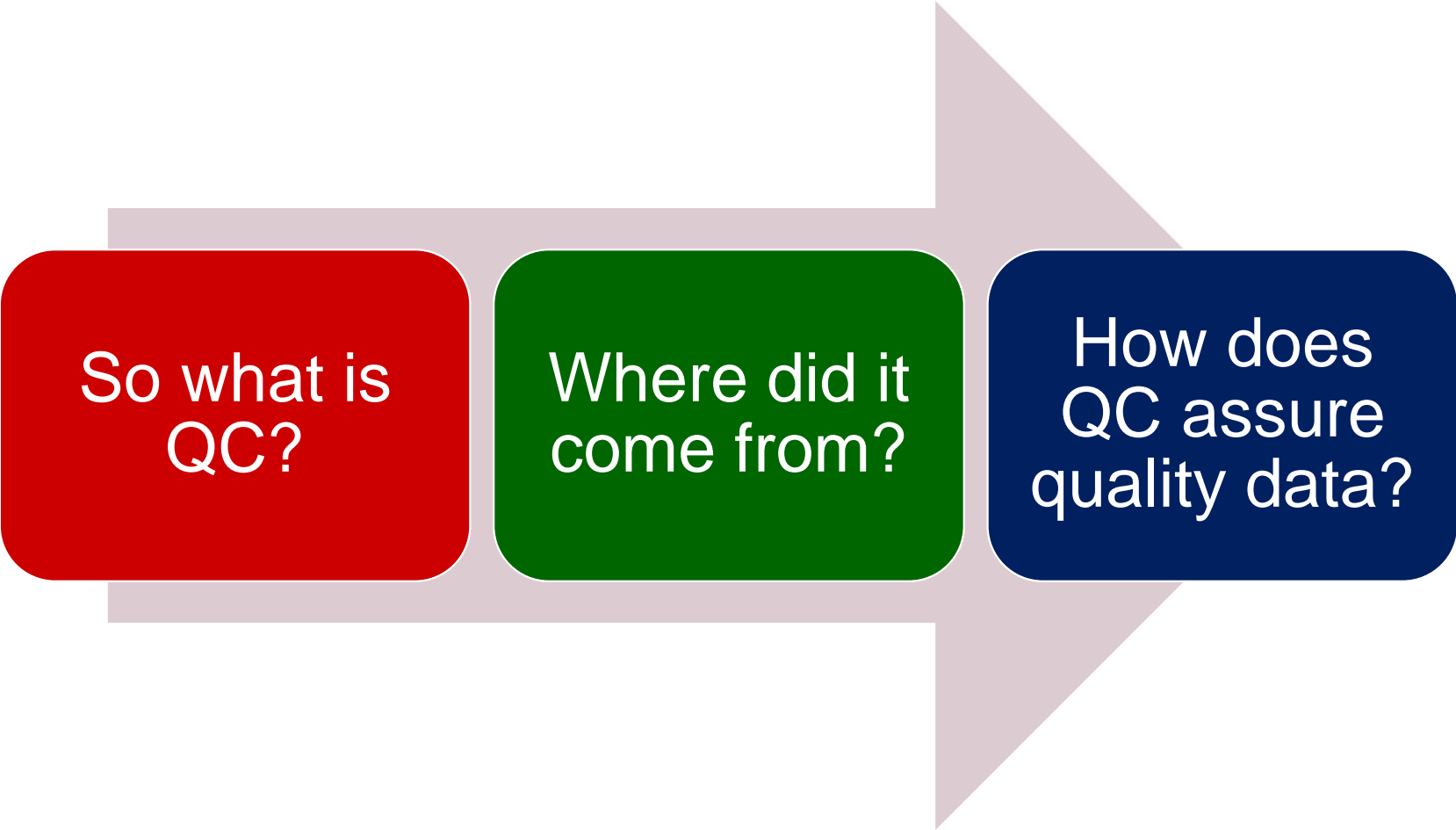
# Number of CLIA Laboratory Registration Self-Selected Laboratory Types



Source: CMS CLIA database June 2014



# Evolution of QC Practices



So what is  
QC?

Where did it  
come from?

How does  
QC assure  
quality data?



# Quality Control

Operational techniques and activities used to fulfill requirements for quality (ISO)

Internal quality control (IQC) – set of procedures for continuously assessing laboratory work and the emergent results; immediate effect, should actually control release of results (WHO, 1981)



CLIA 67

CLIA 88

Quality System  
Regulations 2003





CLIA 67

CLIA 88

Quality System  
Regulations 2003

Equivalent Quality Control 2004





# 493.1256 – QC procedures

For each test system, the laboratory must test, at a minimum, two levels of external QC materials each day it performs a nonwaived test.



However, the regulations now allow the laboratory to reduce the frequency of testing external QC materials (equivalent QC procedure) for certain test systems.



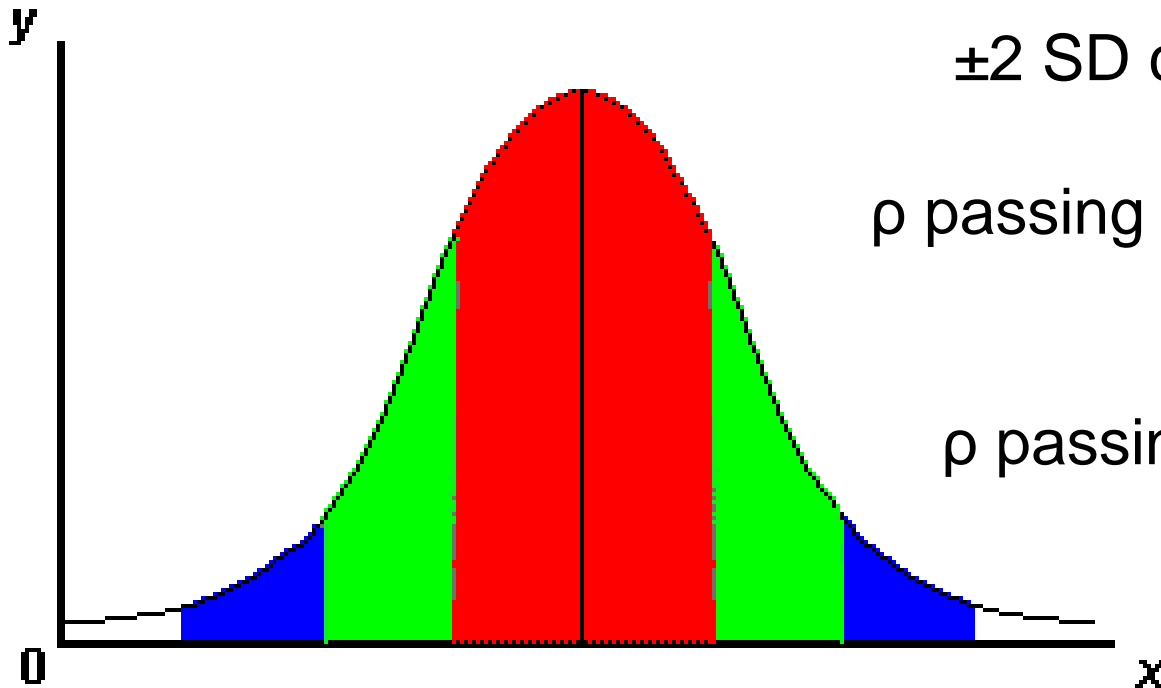


# EQC Evaluation

	Evaluation Process		External QC checks
<b>Option 1</b> System monitors all analytic components	Daily testing with internal monitoring systems	10 consecutive days of passing external QC	At least once per month
<b>Option 2</b> System monitors some analytic components	Daily testing with internal monitoring systems	30 consecutive days of passing external QC	At least once per week
<b>Option 3</b> System monitors no analytic components	NA	60 consecutive days of passing external QC	At least once per week



# Normal Population Distributions



$\pm 2$  SD captures 95% of data  
(0.95).

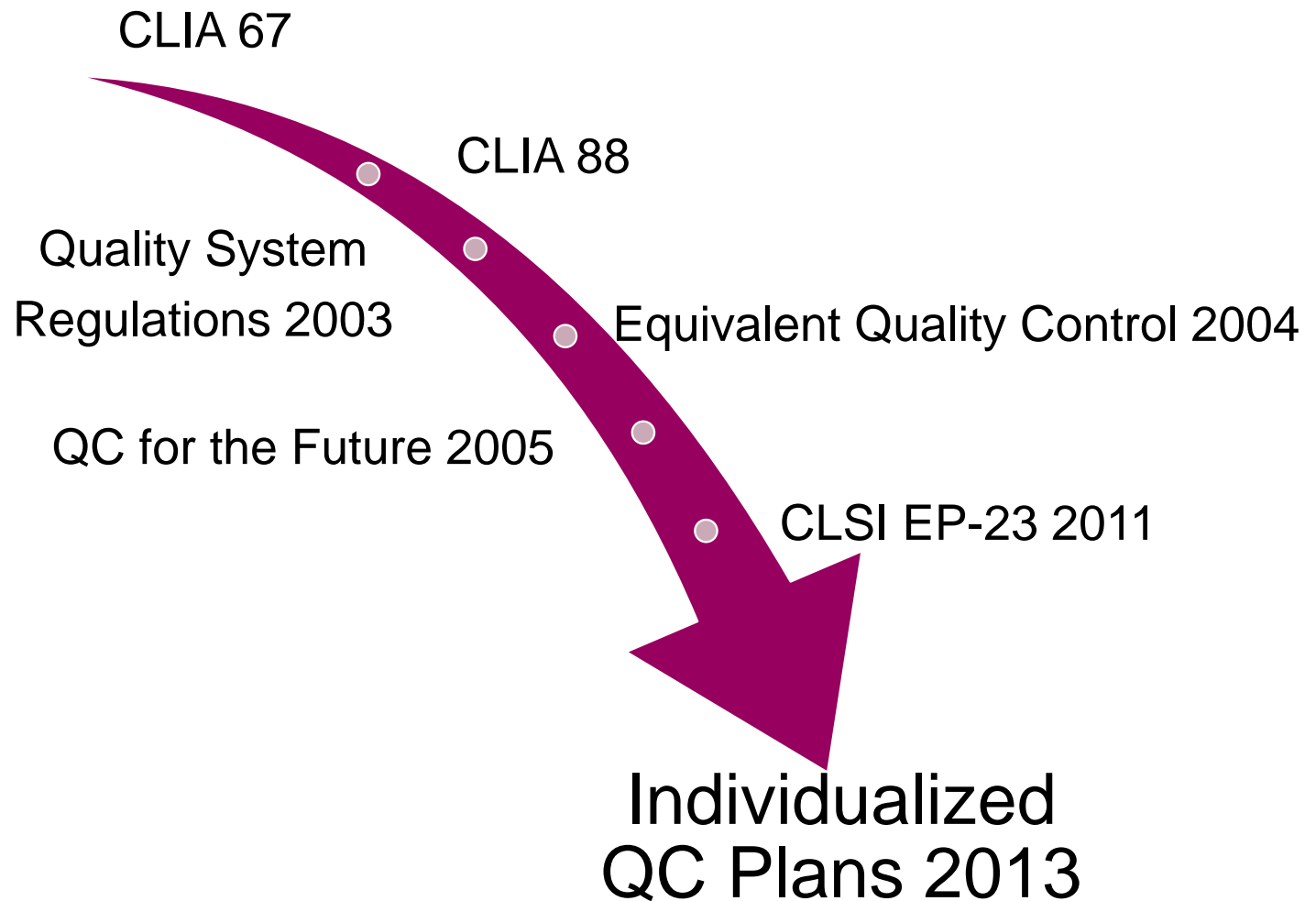
$p$  passing 10 reps =  $0.95^{10} = 0.598$ .  
 $0.95^{30} = 0.215$

$p$  passing 10/11 reps = 0.897

$\pm 1$  SD captures 68% of data

$\pm 2$  SD captures 95% of data

$\pm 3$  SD captures 99.7% of data





# CLSI to the Rescue!!!



## EP23

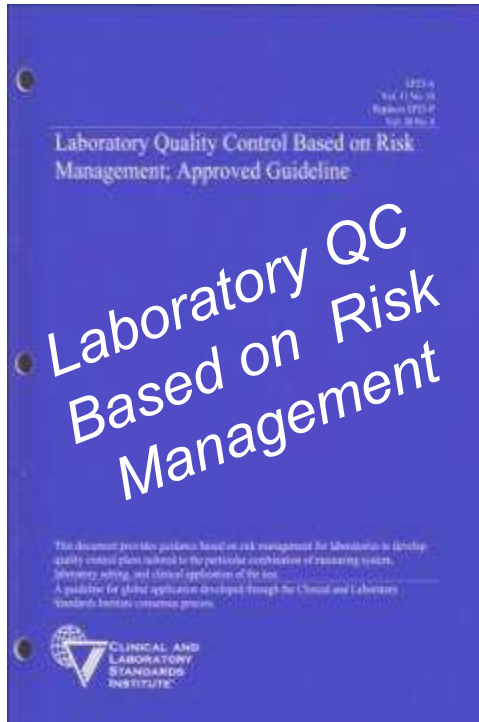
User Defined QC  
Protocols for *In Vitro*  
Diagnostic Devices  
Based on  
Manufacturer's Risk  
Mitigation Information  
and the User's  
Environment

## EP18

Risk Management  
Techniques to  
Identify and Control  
Laboratory Error  
Sources



# CLIA's New QC Option – Jan. 1, 2016



## Quality control plan development based on risk management (RM)

*Systematic approach to analyze, evaluate, control, and monitor risks*



**CMS' new CLIA IQCP option incorporates RM concepts**

ISO14971:2007. Application of risk management to medical devices. [www.ISO.org](http://www.ISO.org) ;  
Clinical and Laboratory Standards Institute. [www.CLSI.org](http://www.CLSI.org) ;  
<http://www.cms.gov/Medicare/Provider-Enrollment-and-Certification/SurveyCertificationGenInfo/Downloads/Survey-and-Cert-Letter-13-54.pdf>



# The Foundations of IQCP

Includes key concepts from CLSI EP-23,  
*“Laboratory Quality Control Based on Risk  
Management”*

IQCP is not EP-23

Labs are not required to incorporate EP-23





# CLIA QC options

**Now**

**Jan. 1, 2016**

**Default (2-3 levels external QC/day)**



**EQC (Equivalent QC)**



**IQCP**



# Individualized Quality Control Plan (IQCP)

## CLIA

- ✓ **Customizes** QC Plan for each test in its unique environment
- ✓ **Optimizes** use of electronic/integrated controls
- ✓ **Offers** laboratories **flexibility** in achieving QC compliance
- ✓ **Adaptable** for future advancements in technology
- ✓ **Incorporates** other sources of Quality Information
- ✓ **Strengthens** Manufacturer/Laboratory partnerships
- ✓ **Formalizes** risk management data already maintained within the laboratory
- ✓ **Provides** equivalent quality testing to meet the CLIA QC regulations





# CMS goals for IQCP

Address concerns with “built-in, quality assessment” technology in evaluating test quality

- IQCP validates, at a minimum, that manufacturer recommendations adequately **ensure analytical quality**

Ensure test result quality by eliminating significant risk in the entire testing process

Allow sites flexibility to develop quality strategies appropriate for their specific testing situation



# IQCP overview

Is it voluntary?

- Yes

Who is eligible?

- All specialties except pathology and cytology

What is involved?

- Risk assessment
- Quality control plan
- Quality assessment for ongoing effectiveness



# 3/9/12 CMS Official Memorandum

Key concepts from EP-23 will be an acceptable alternative QC policy. The New CLIA QC policy will be entitled Individualized Quality Control Plan (IQCP)

IQCPs are a formal representation and compilation of many things laboratories currently do for quality.

IQCPs permits the laboratory to customize its QC plan according to environment, reagents, testing personnel, specimens, and test system.

IQCP will be voluntary: Laboratories will have two choices for QC compliance: 1) Two levels of QC per day or, 2) IQCP. Package insert requirements must be met.

Education period:  
1/1/14-1/1/16

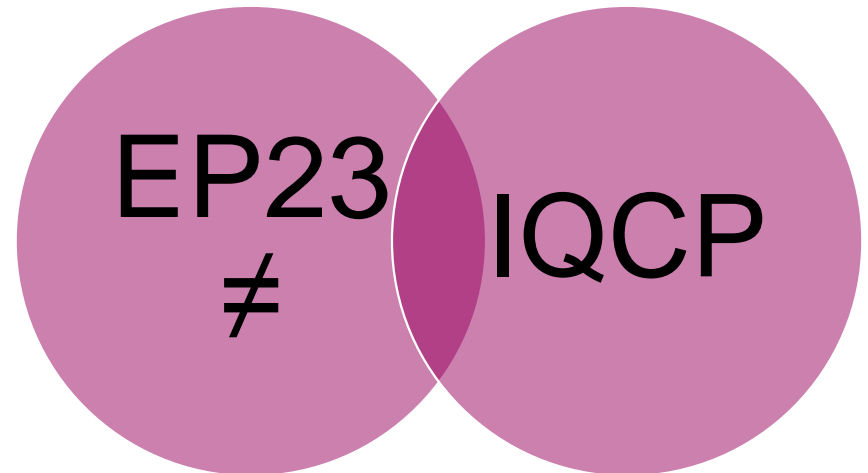
EQC will be phased out at the end of the education and transition period



Remember...

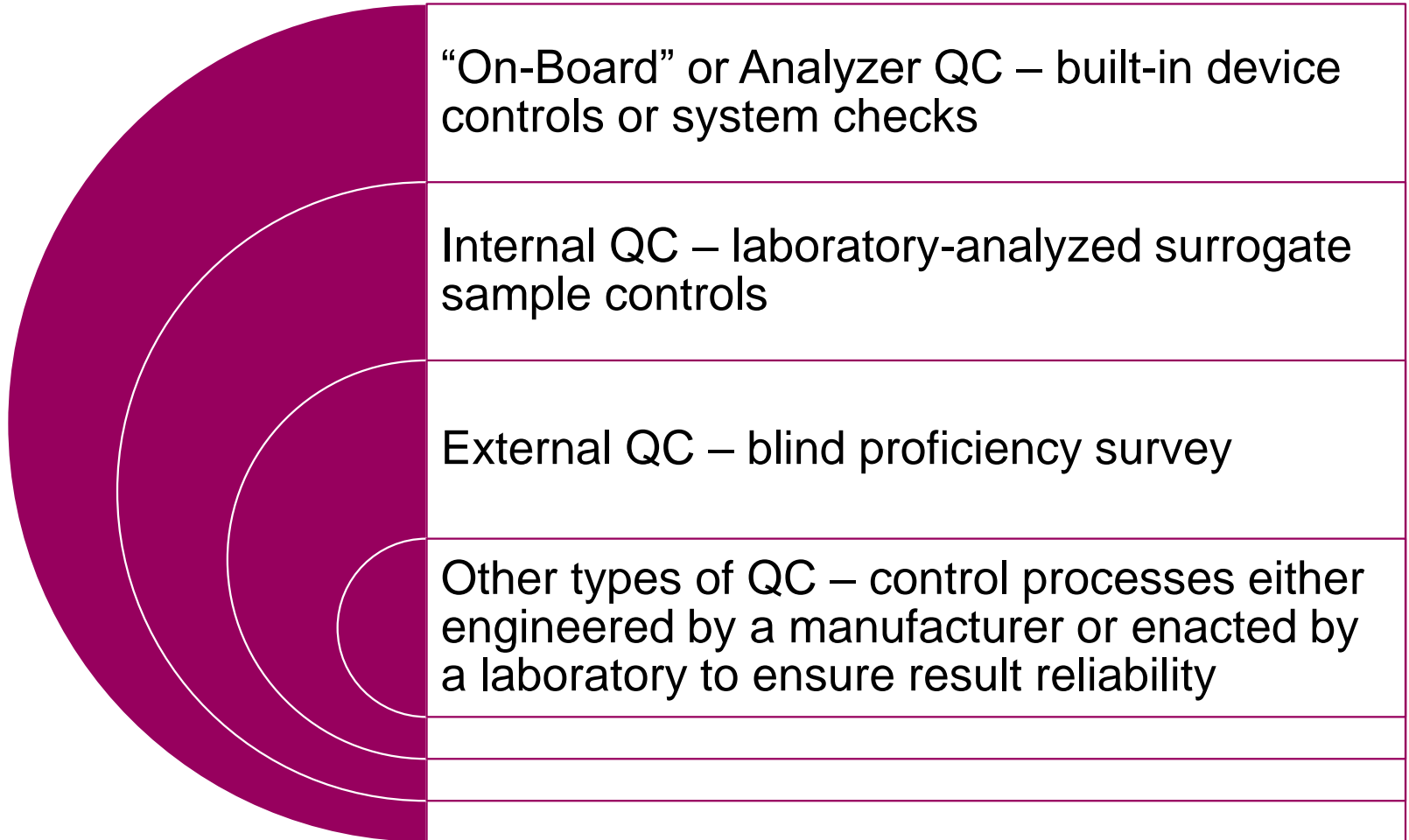


- **CMS/CLIA Website:**  
<http://www.cms.hhs.gov/clia/>
- **CMS CLIA Central Office:**  
410.786.3531
- **IQCP Link:**  
[IQCP@cms.hhs.gov](mailto:IQCP@cms.hhs.gov)
- EP23 Workbook





# Types of Quality Control





# Accrediting Agencies Updates

Accredited laboratories should continue to meet their accrediting organizations' QC standards until they receive notice from their AOs.

COLA be presented criteria in June 18, 2014 webinar



CAP requirements will be published with the July 2015 checklist updates



TJC introduced new IQCP Standard on March 24, 2014  
Laboratories may use CLIA QC regulations, EQC, or IQCP



CMS will solicit accrediting organizations (AOs) to determine their interest in IQCP.







# Sources of Errors in POCT



**Scientific  
Affairs**

Clinical. Technical. Educational.



# Key Processes in Laboratory Workflow Path

<b>Preexamination (Preanalytical) Processes</b>	<b>Examination (Analytical) Processes</b>	<b>Postexamination (Postanalytical) Processes</b>
<ul style="list-style-type: none"><li>• <b>Examination ordering</b></li><li>• <b>Sample collection and labeling</b></li><li>• <b>Sample transport</b></li><li>• <b>Sample receipt and accessioning</b></li><li>• <b>Preexamination sample processing</b></li></ul>	<ul style="list-style-type: none"><li>• <b>Examination</b></li><li>• <b>Results review and follow-up</b></li><li>• <b>Medical review</b></li></ul>	<ul style="list-style-type: none"><li>• <b>Results reporting</b></li><li>• <b>Results archiving</b></li><li>• <b>Sample archiving</b></li><li>• <b>Charging for examinations, where applicable</b></li></ul>

CLSI. *Laboratory Documents: Development and Control; Approved Guideline—Fifth Edition*. GP02-A5. Wayne, PA: Clinical and Laboratory Standards Institute; 2006.



# Sources of Testing Error

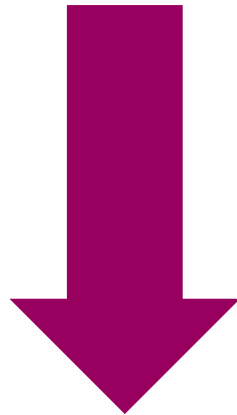
	1997	2007
Preanalytical	68%	62%
Analytical	13%	15%
Post-analytical	19%	23%

Plebani M, Carraro P, Clin Chem 1997;43:1348-1351

Carraro P, Plebani M, Clin Chem 2007;53:1338-1342



# Potential Impact of POCT on Laboratory Errors

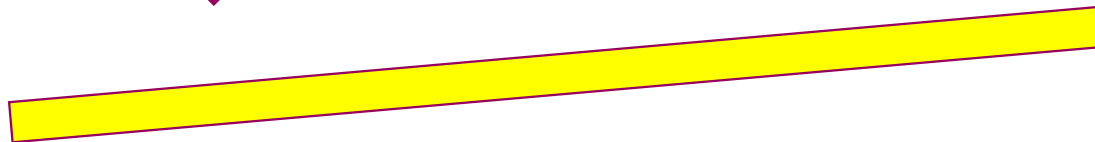


## **Pre-Analytical**

Patient Identification  
Specimen Identification  
Improper result validation (QC)

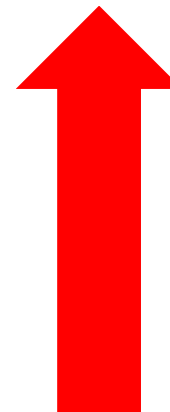
## **Post-Analytical**

Routing  
Excessive turn-around time



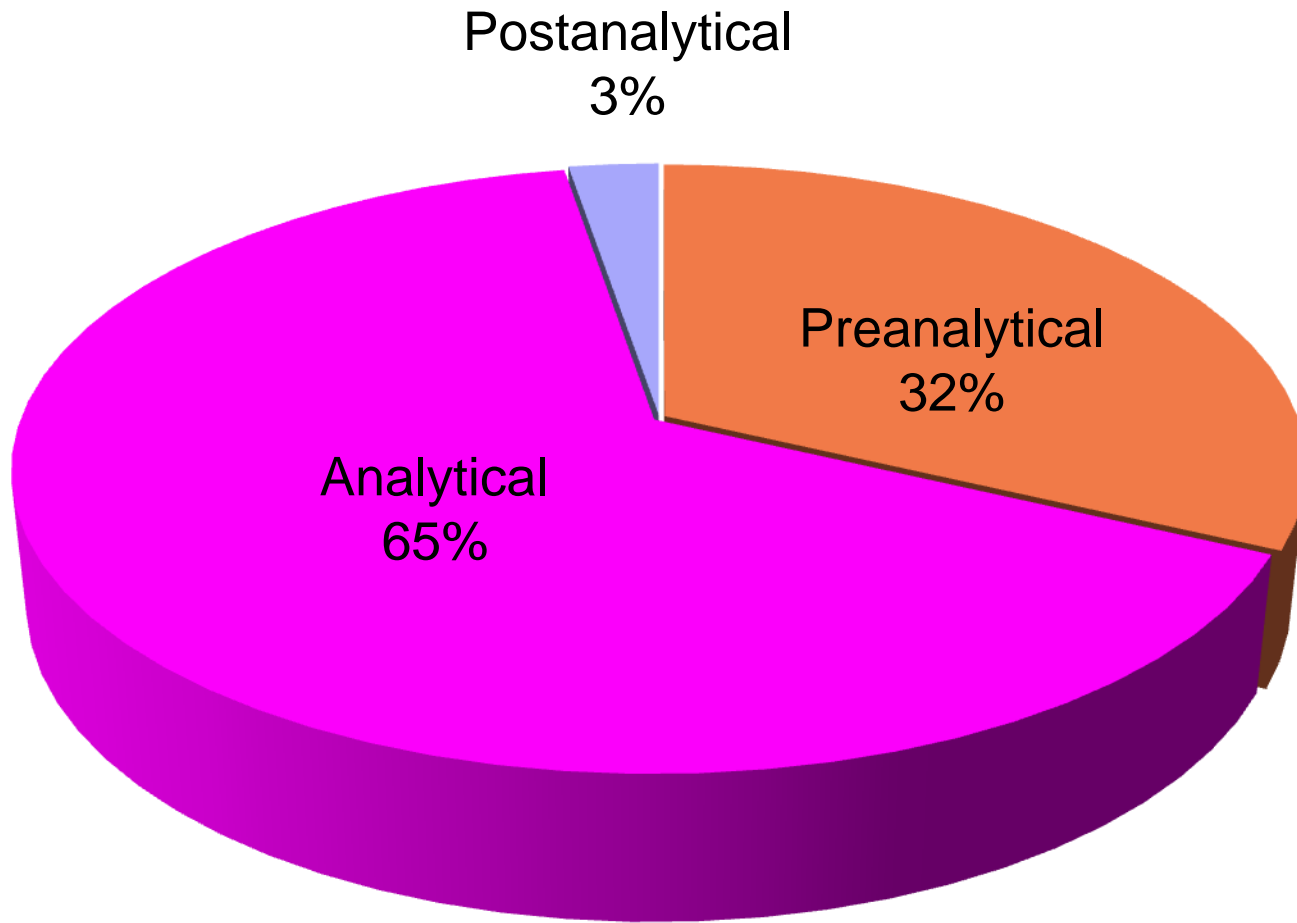
## **Analytical**

Method Calibration  
Interferences  
Results out of measurement range  
Quality Assessment (EQA/PT)





# Sources of Quality Errors in POCT



N = 225

O’Kane M, et al, Clin Chem 2011;57:1267-1271



## POCT Quality Errors by Test

Test Type	# of Tests	# of defects	% of defects
Blood gas/electrolytes	22,687	119	0.52
Blood gas/electrolytes/ troponin I	5,809	10	0.17
Pregnancy	8,879	14	0.158
Glucose	30,389	71	0.02
Drugs of Abuse	247	1	0.4
Hb A1c	1,236	8	0.65
Urinalysis	64,370	2	0.003
Blood Ketones	1,087	0	0

O’Kane M, et al, Clin Chem 2011;57:1267-1271



# Impact of POCT Errors

Score	Actual n (%)	Potential n (%)
1	116 (51.2)	6 (2.7)
2	109 (48.4)	175 (77.8)
3	0 (0)	3 (1.3)
4	0 (0)	33 (14.7)
5	0 (0)	8(3.6)

O’Kane M, et al, Clin Chem 2011;57:1267-1271



# Managing Sources of POCT Errors

Designed out of the product

Tested for

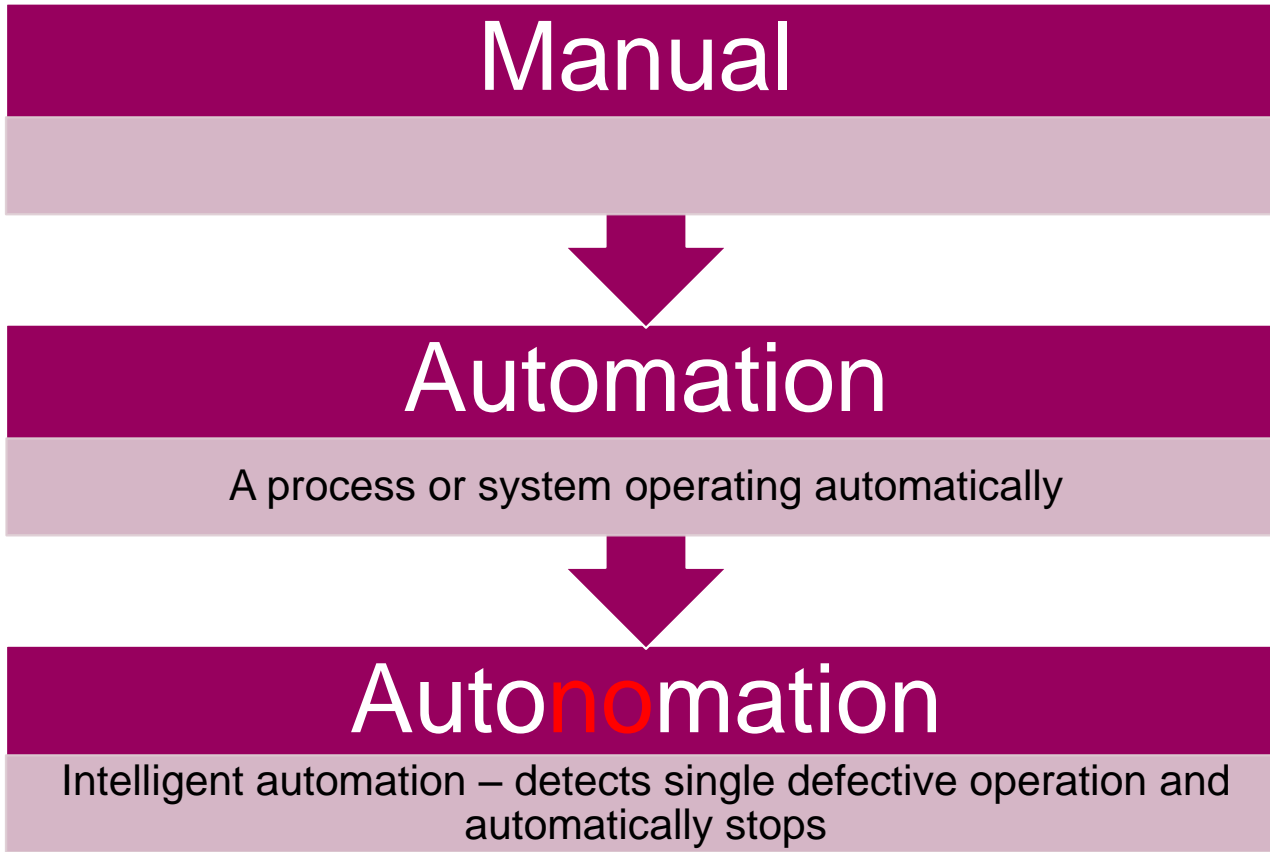
Warned about

- monitored





# Evolution of POCT



Ehrmeyer S, Lassig R. Clin Chem Lab Med 2007;45(6):766-773



# Patient/Sample Identification



Pre-barcoded arterial syringe for positive patient identification



Establishes and maintains sample ID throughout testing process



# Preanalytical Error Reduction



## Reduced Analytical Risks

- Glucose-specific strip technology
- Individually foil wrapped and bar-coded strips –
  - reduces risk of contamination
  - assure fresh reagents for each test
  - only approved lots can be used

## Reduced Risk of Sampling Errors

- Test begins when adequate sample is detected, reducing risk of short-sampling and over-sampling errors



## Nature of QC Procedures

Use of electronic checks, including any instrument software features that serve as error detection or prevention mechanisms

Use and number of surrogate samples, where appropriate, to be included as part of the QC procedure

Testing of controls that are engineered into the test system



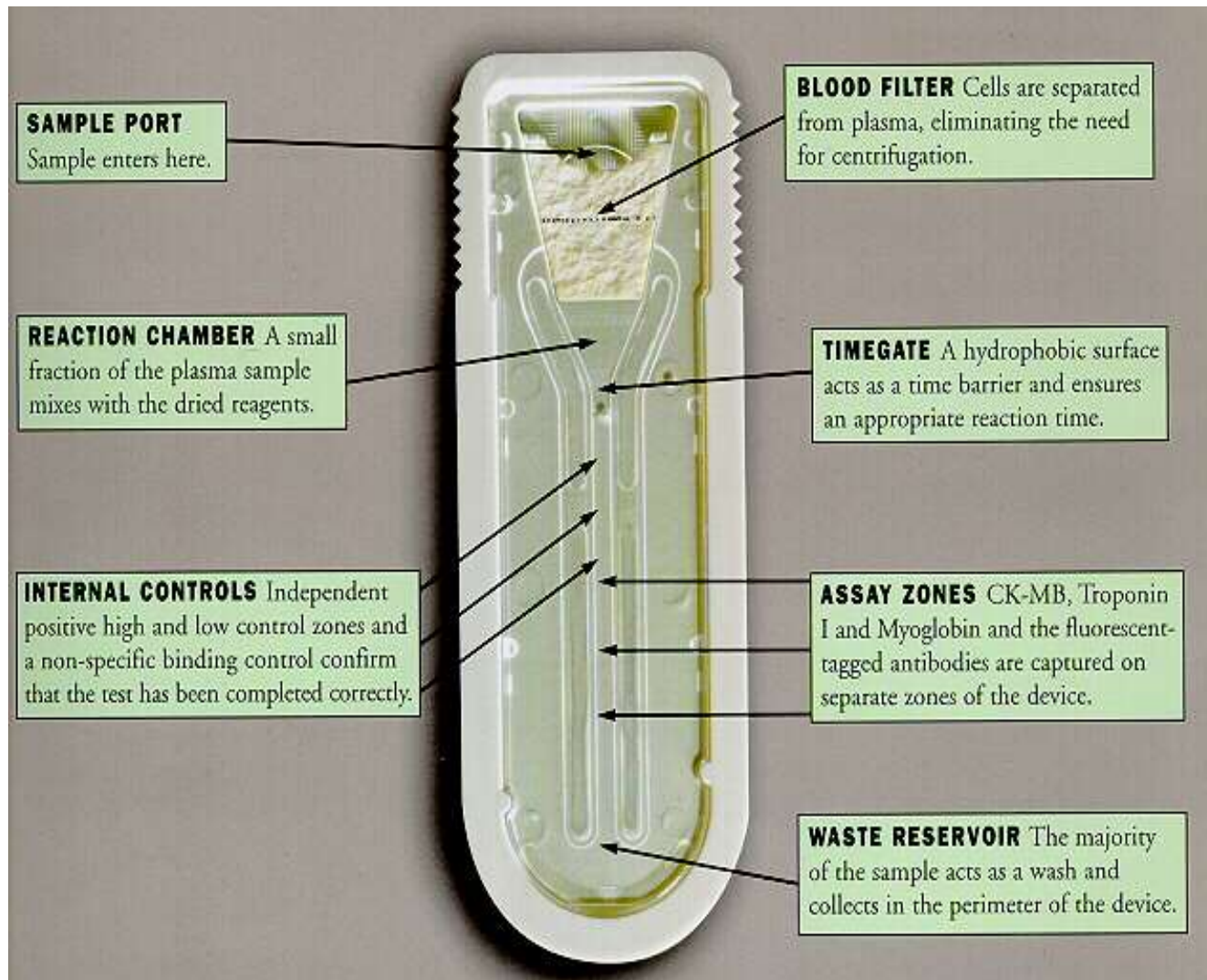
# Integrated Surrogate Controls Centrifugal Analyzer





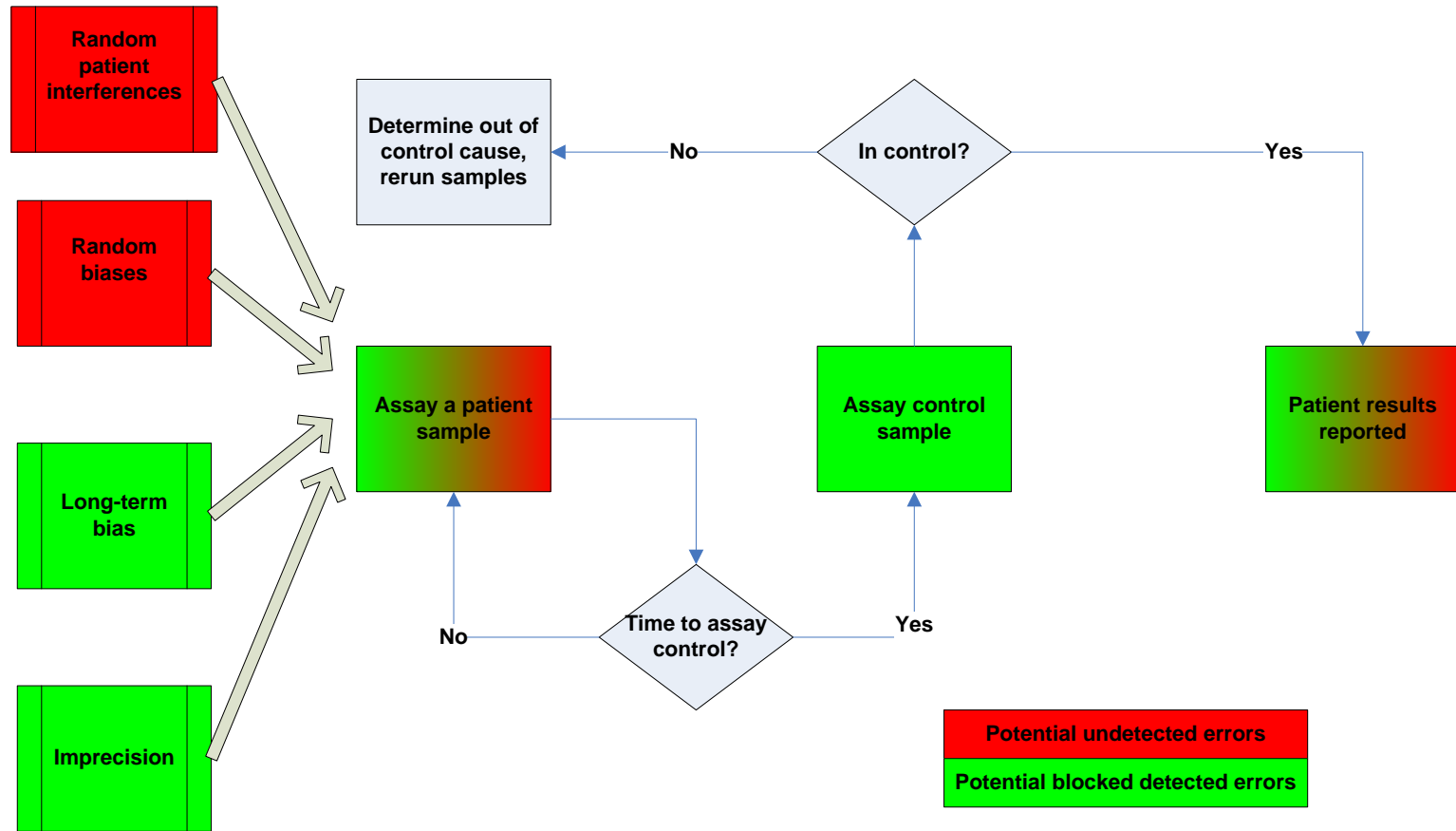
# Integrated Surrogate Control

## Quantitative Immunoassay





# Surrogate QC doesn't detect all errors





## Non-Surrogate Sample QC

Includes all forms of quality control other than the measurement of a surrogate sample, usually integrated into the device

- electronic QC (which simulates signals electronically)
- automated procedural controls (which ensure that certain steps of the procedure occur appropriately), ex. Immunochromatography test kits
- automated internal quality controls (which may, for example, ensure the quality of a raw signal)
- diagnostic pattern recognition systems





# Procedural Control Immunoassay – Urine Dip





# Internal Monitoring Systems

IMS are a collection of hardware and software that detect errors and prevent the effect of the error from occurring

- Example: Noise in the signal of a patient sample is detected, the result is flagged and not reported

IMS are not new – although improved, they have been in systems for over 30 years

# The epoc<sup>®</sup> System

epoc<sup>®</sup>  
BGEM  
Test  
Card

epoc<sup>®</sup>  
Reader

epoc<sup>®</sup>  
Host  
Mobile

epoc<sup>®</sup>  
Data  
Manager



**Room temp storage**  
**11 measured results**  
**10 calculated results**  
**~30 second test time**



**epoc<sup>™</sup> EDM** **EPOC Data Manager**

Connected to : EDM DB 2.1.0 User: epocsysadmin EPOC Link @ 192.168.10.10 : 45002 ✓ DB : ✓ 2.1.0 [Log Off](#)

EPOC Manager > Tests > Blood Tests

**Blood Tests QA Tests EPOC System**

**Blood Tests (last 7 days) - 24 tests**

My Tests Select Filter Type ... Select Filter Value ... From : 10/23/2008 To : 10/29/2008 Refresh

Date/Time	Patient ID	Operator	Host	Reader	Status	Critical	LIS
29-Oct-08 14:33		administrator	EPOC Host 0055B8C	Aldin QA Rdr	Incomplete	--	Not Sent
29-Oct-08 14:27	administrat12	administrator	EPOC Host 0055B8C	Aldin QA Rdr	iQC	--	Not Accepted
29-Oct-08 14:23		administrator	EPOC Host 0055B8C	Aldin QA Rdr	Incomplete	--	Not Sent
29-Oct-08 14:14	administrat11	administrator	EPOC Host 0055B8C	Aldin QA Rdr	Incomplete	--	Not Sent
29-Oct-08 13:48	administrat10	administrator	EPOC Host 0055B8C	Aldin QA Rdr	iQC	--	Not Accepted
29-Oct-08 13:17	administrat00	administrator	EPOC Host 0055B8C	Aldin QA Rdr	OK	yes	Not Accepted
28-Oct-08 16:13	administrator	administrator	EPOC Host 0055B8C	Aldin QA Rdr	Incomplete	--	Not Sent



# epoc QC Checks

Every time the Host and Reader connect, the Reader undergoes an automatic, 2 level, electronic QC test.

This will repeat every 8 hours if needed.

The Reader monitors the testing environment:

- The operating conditions are 15°-30° C, 400-825 mm Hg atmospheric pressure and <85% humidity.
- The Reader has internal thermometers and barometers and will shut down if these ranges are exceeded.
- The internal QC checks will fail if humidity is >85



## Other epoc QC Checks

An audible beep is produced when adequate sample is applied to the card.

The system will flag the following conditions and not deliver a test result when:

- Using an expired card
- Rerunning an already used test card
- Putting in too little sample
- Introducing the sample too rapidly, too slowly or sample with an air bubble.
- Introducing the sample at the wrong time



# Internal Monitoring Systems

Internal monitoring systems don't detect all errors, because:

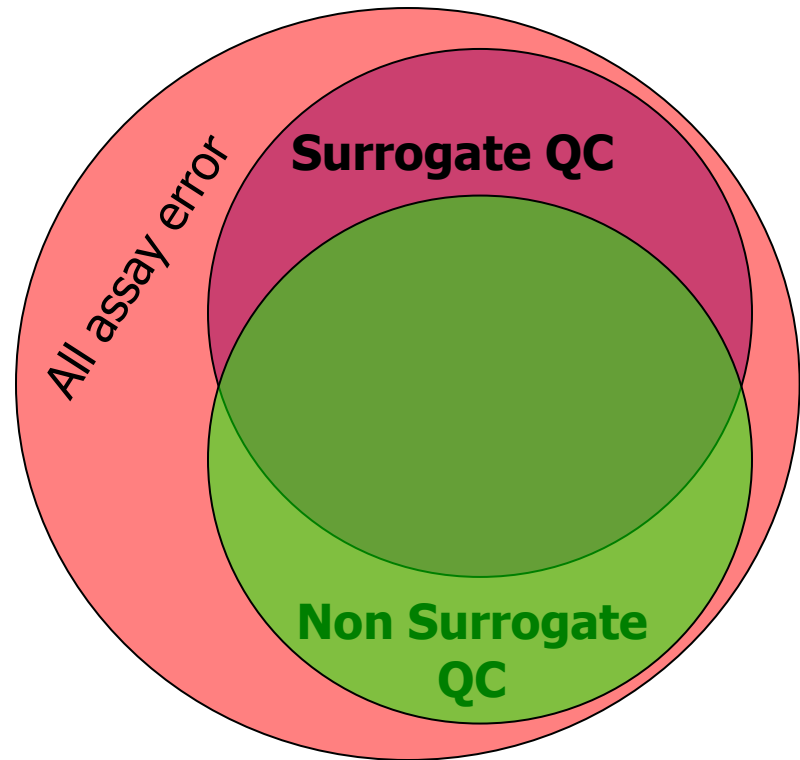
- Complexity of instrument systems prevents perfect failure mode models
- There is management pressure to release new products quickly
- There is insufficient knowledge to “design things right the first time”



# Non-Surrogate QC and QC

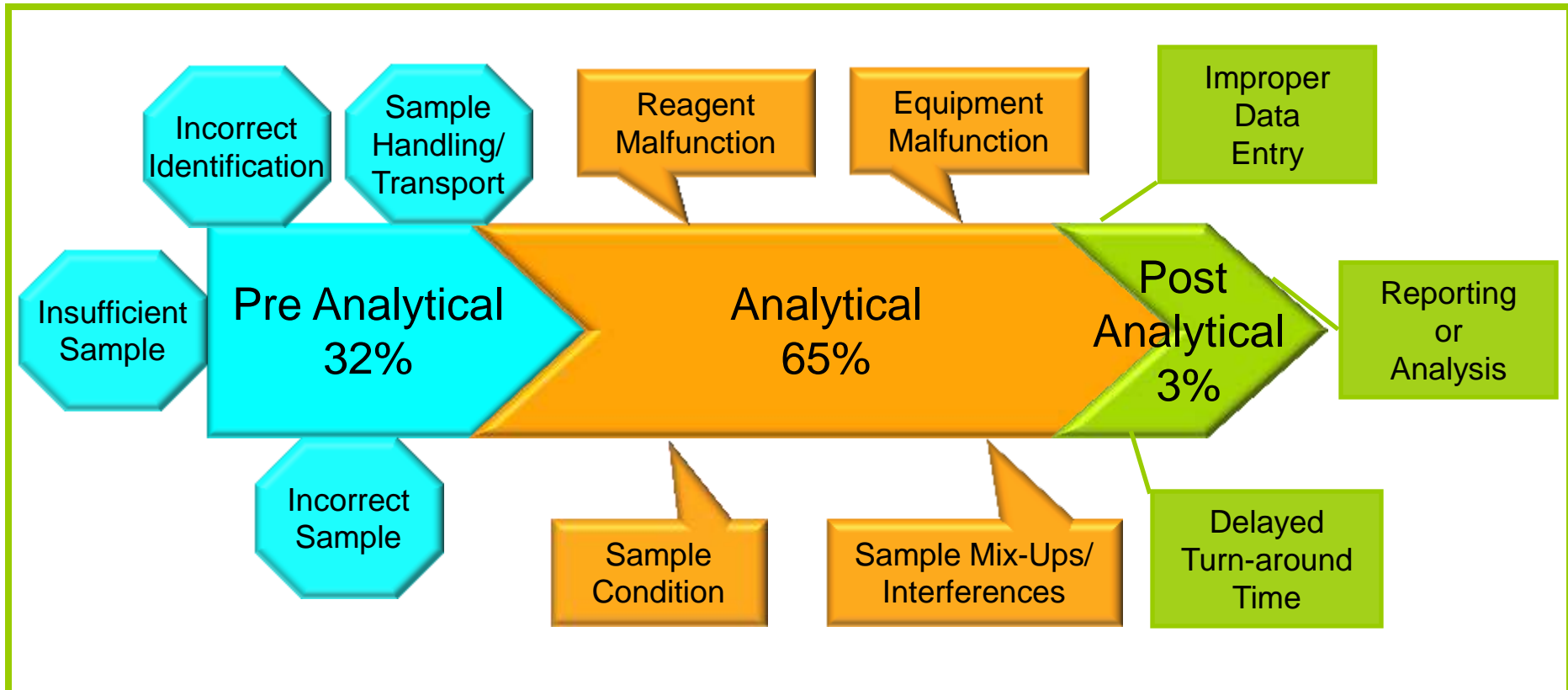
are not completely redundant

do not detect all errors





# Thinking in the POCT Box



As automation reduces errors in the box, further reductions must occur outside the box

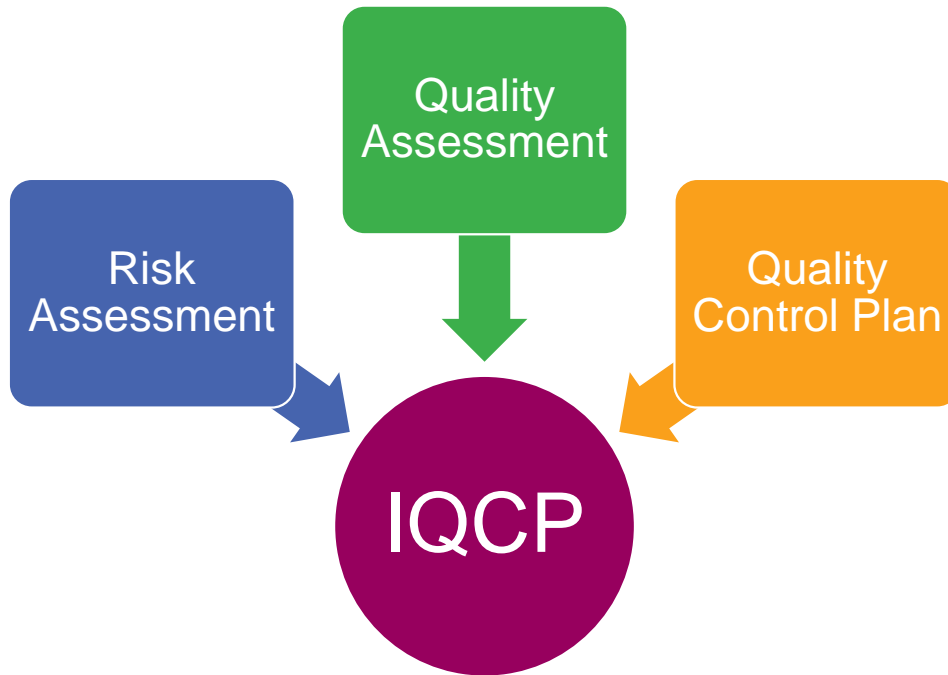




# Developing the Quality Control Plan



# Individualized Quality Control Plan



## Risk Assessment

- Process to identify risks

## Quality Control Plan

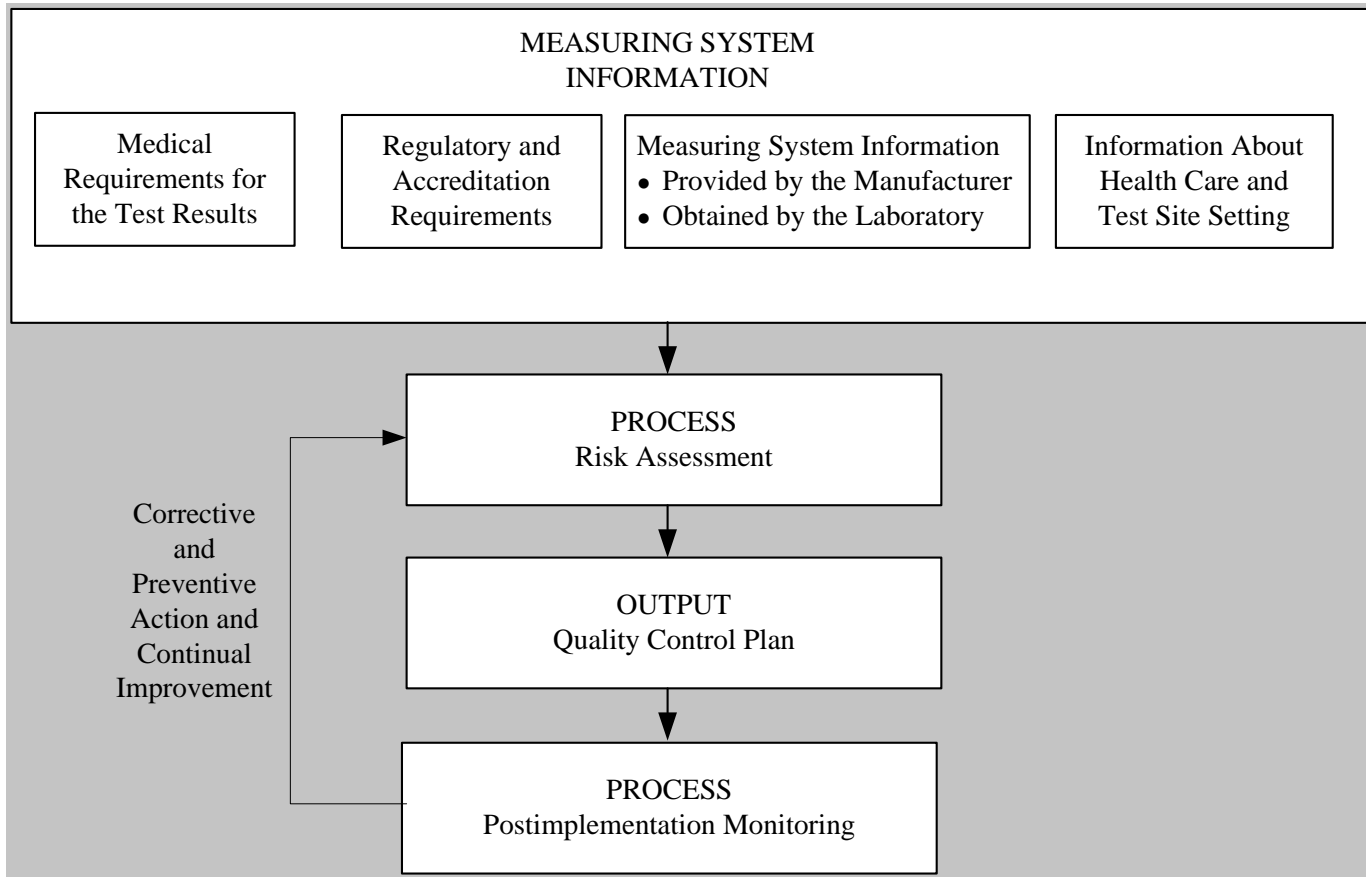
- List of errors and actions to mitigate the risks

## Quality Assessment

- Monitoring of that plan



# Process to Develop and Maintain (CQI) a Quality Control Plan (QCP)



CLSI. *Laboratory Quality Control Based on Risk Management; Approved Guideline. EP23-A*. Wayne, PA: Clinical and Laboratory Standards Institute; 2011.



# Where is the Risk Here ?





# What is Risk

The chance of suffering or encountering harm or loss (*Webster's Dictionary and Thesaurus*. Ashland, OH: Landall, Inc.; 1993).

Risk can be estimated through a combination of the probability of occurrence of harm and the severity of that harm (ISO/IEC Guide 51).

The potential for an error to occur that could lead to patient/staff harm

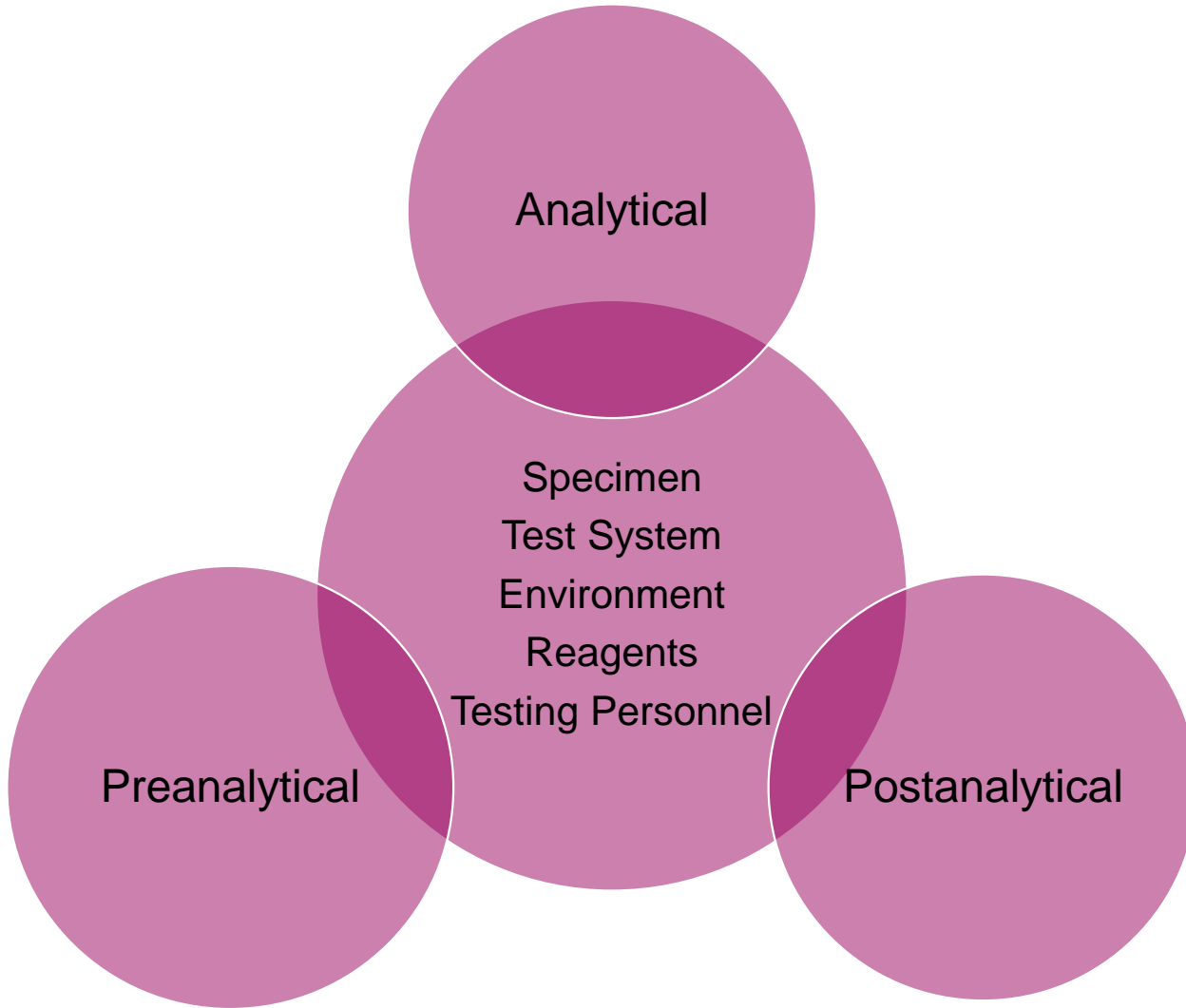


# Risk Management Definition

Systematic application of management policies, procedures, and practices to the tasks of analyzing, evaluating, controlling, and monitoring risk (ISO 14971)



# Risk Assessment in IQCP





# Resources for Identifying Potential Errors

Manufacturer's package insert including but not limited to:

- Intended use
- Limitations
- Environmental requirements
- QC frequency
- Specimen requirements
- Reagent storage
- Maintenance
- Calibration
- Interfering substances





# Resources for Identifying Potential Errors

Manufacturer's operator manual

Troubleshooting guide

Manufacturers' alerts and bulletins

Verification or establishment of performance specifications

Training manuals



# Resources for Identifying Potential Errors

Testing personnel qualifications, training, and competency records

QC/Proficiency testing data

QA information including corrective actions taken

Scientific publications/journals

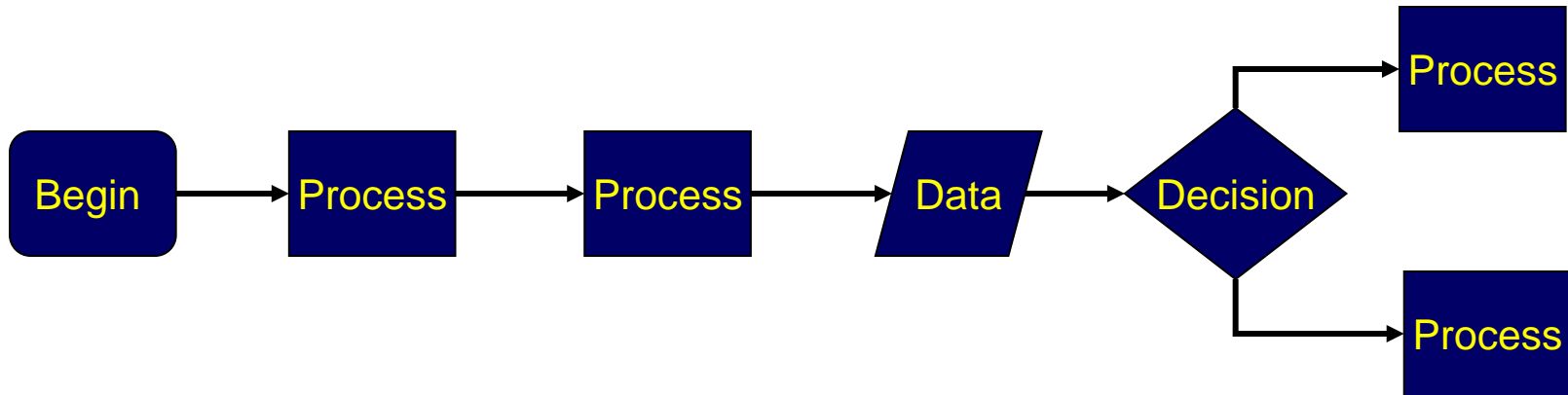
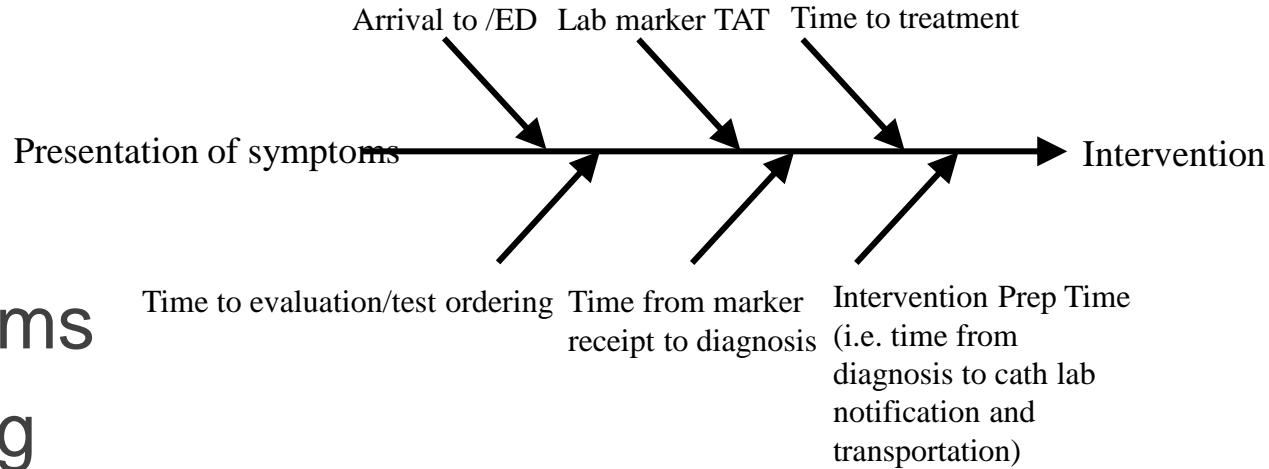
Internet/database searches

Laboratory community/specialty forums



# Risk Assessment Tools

- Brainstorming
- 5 Whys
- Fishbone diagrams
- Process mapping

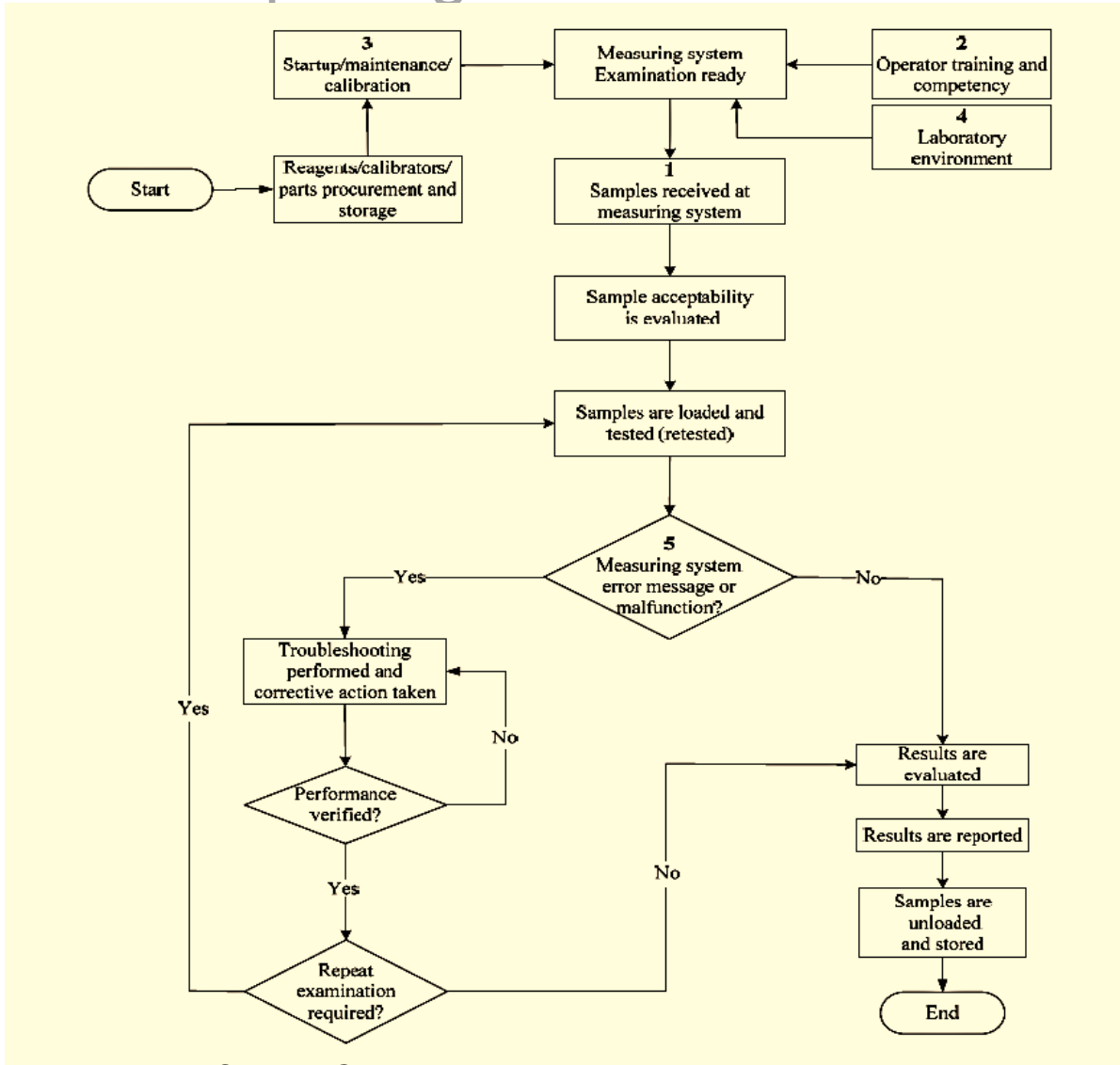




# EP23 Workbook Key Process Steps

1. Operator training and competency
2. Reagent/calibrator/parts procurement and storage
3. Patient sample acceptability evaluation
4. System startup
5. System calibration
6. Loading and testing of patient samples
7. Proper device function
8. Test result review

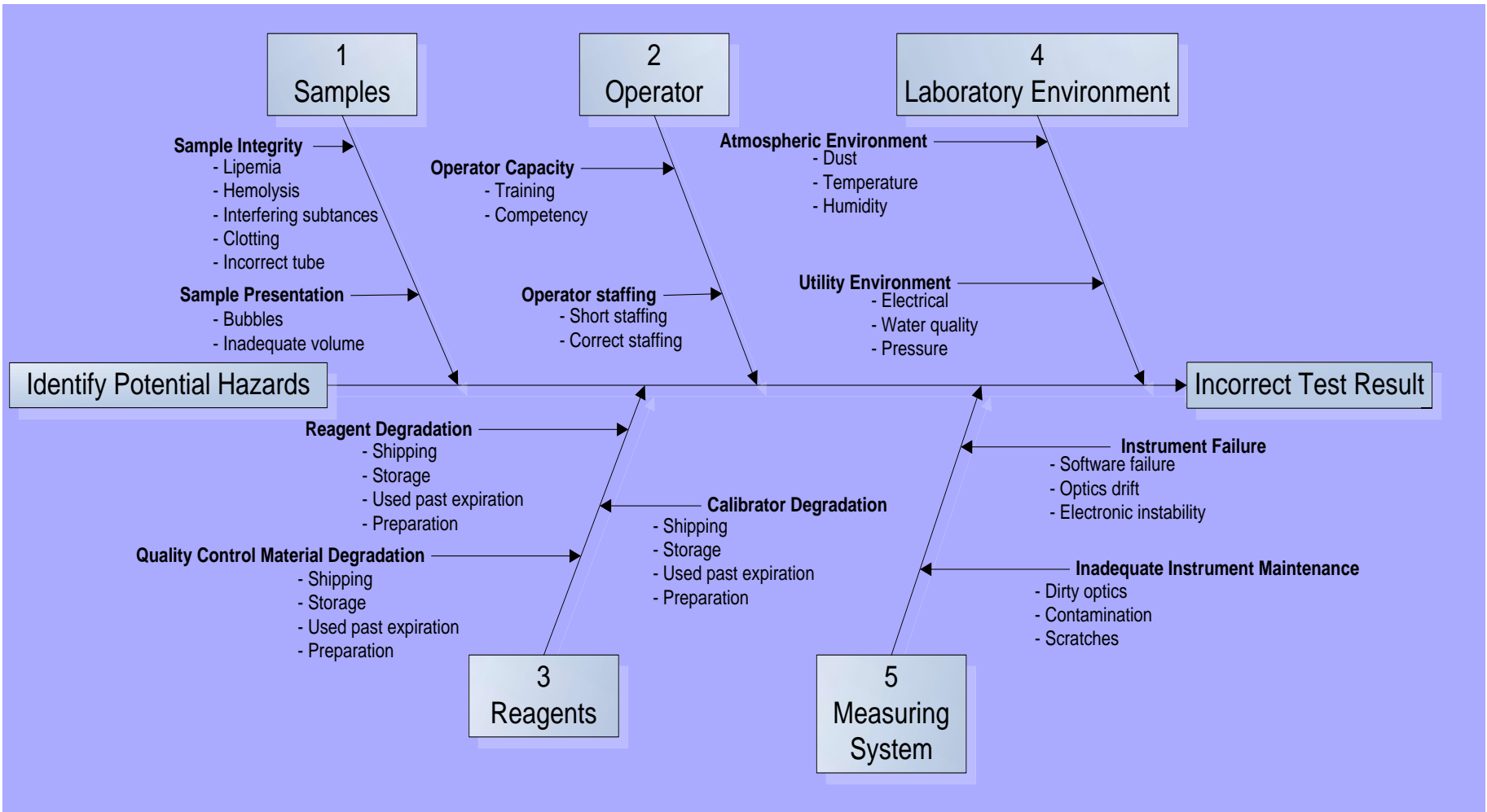
# Process Map –High Level



CLSI. *Laboratory Quality Control Based on Risk Management; Approved Guideline. EP23-A*. Wayne, PA: Clinical and Laboratory Standards Institute; 2011.



# Fishbone Diagram of Potential Failure Modes



CLSI. *Laboratory Quality Control Based on Risk Management; Approved Guideline. EP23-A*. Wayne, PA: Clinical and



# Risk Acceptability

	Severity of Harm				
Probability of Harm	Negligible	Minor	Serious	Critical	Catastrophic
Frequent	unacceptable	unacceptable	unacceptable	unacceptable	unacceptable
Probable	acceptable	unacceptable	unacceptable	unacceptable	unacceptable
Occasional	acceptable	acceptable	acceptable	unacceptable	unacceptable
Remote	acceptable	acceptable	acceptable	acceptable	unacceptable
Improbable	acceptable	acceptable	acceptable	acceptable	acceptable

CLSI. *Laboratory Quality Control Based on Risk Management; Approved Guideline. EP23-A.*  
Wayne, PA: Clinical and Laboratory Standards Institute; 2011.



# Frequency Scoring

Frequency Score	Description
1	Likely to occur very infrequently, on the order of once in a hundred years.
3	Likely to occur infrequently, on the order of once every five years.
5	Likely to occur with moderate frequency, on the order of once a year.
7	Likely to occur with significant frequency, on the order of once a month.
10	Likely to occur with high frequency, on the order of one or more times a day.





# Severity Scoring

Severity Score	Description
1	Negligible = inconvenience or temporary discomfort
3	Minor = temporary injury or impairment not requiring professional medical intervention
5	Serious = injury or impairment requiring professional medical intervention
7	Critical = permanent impairment or life-threatening injury
10	Catastrophic = patient death



# Detectability Scoring

Detectability Score	Description
1	Very easy to detect, high visibility & multiple steps in process that follows step where failure might occur, failure is virtually certain to be detected.
3	Fairly easy to detect, with moderately high visibility & several steps in process that follows step where failure might occur, significant likelihood that failure will be detected.
5	Moderately detectable, with fair degree of visibility and at least two or more steps in process that follow step at which failure might occur.
7	Moderately difficult to detect, with low visibility and only one step in process that follows step where failure might occur, low likelihood that failure will be detected.
10	Extremely difficult to detect, with process being virtually invisible to others and with not steps in process that follow step where the failure might occur, extremely no chance that failure will be detected.



# Criticality Index Scoring

- $CI = \text{Frequency} \times \text{Severity} \times \text{Detectability}$

CI Score	Relative Importance
>/ 250	Significant
100 – 249	Less Important
<100	Not Important

**Coler-Goldwater Specialty Hospital and Nursing Facility  
FAILURE MODE, EFFECT, and CRITICALITY ANALYSIS WORKSHEET**

**Topic-Infection Prevention and Control**

*Explore causes of failure and develop risk reduction strategies for steps that score 250 or higher and/or for those steps deemed necessary to address regardless of their FMECA score*

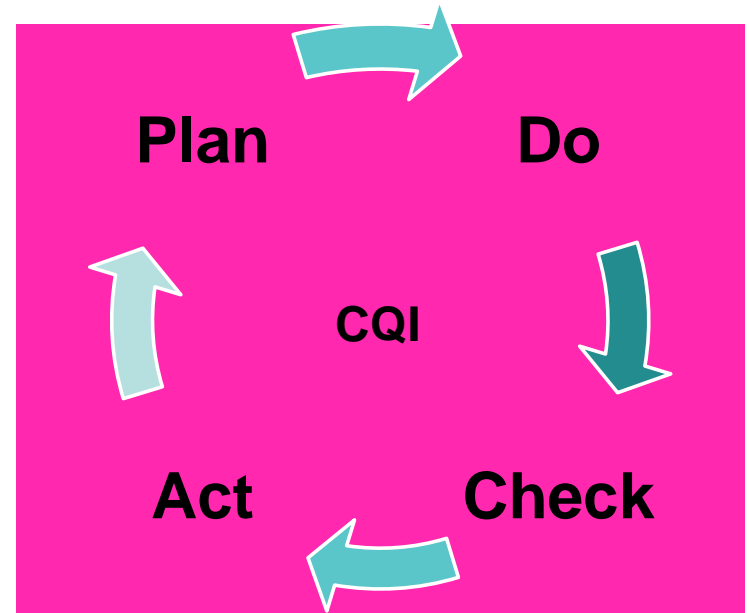


(1) Step in the Process	(2) Possible Failure Mode  What could go wrong?	(3) Effect(s) of Failure  What are the consequences of the failure?	(4) Freq  How likely is it that this failure will occur?	(5) Severity  If this failure occurred, how likely is it that harm will occur?	(6) Detection  How likely is it that this failure will be detected?	(7) CI	(8) Causes of Failure  Why might this failure happen?	(9) Risk Reduction Strategies  Actions to reduce the failure from happening
#1								
#2								
#3								
#4								
#5								
#6								
#7								
#8								
Etc.								



# Is the IQCP effective?

- **Implement** the PLAN
- **Monitor, verify** and **improve** the PLAN, when needed
- **QA step is nothing new** – the process is required for all testing processes
  - Include in lab's overall QA plan



Plan-Do-Check-Act  
for Continuous Quality  
Improvement (CQI)



# Critical Factors in QC Decisions

QC must be able to detect mistakes to enable immediate correction

Risks and costs must be weighed

QC is only one part of the quality control plan / quality management system

Not all laboratories have the same competencies and organization

Science and common sense must converge



# Individualized QC Plan

Summarizes the potential errors for a device and how the lab will address them.

Can be high level or very detailed - depends on the device, the laboratory, and the clinical application and can vary from lab to lab.

Is scientifically based. It depends on the extent to which the device's features or actions achieve their intended purpose and the laboratory's expectations for ensuring quality test results.



# Summary

Risk management is something laboratories are already doing..

An IQCP assesses the medical need for test, performance requirements, and weaknesses in the testing process as well as actions to address those risks.

Each IQCP is unique because the combination of device, setting, medical requirements and operators may differ between laboratories.

An IQCP is the industry standard. It depends upon the extent to which the device's features achieve their intended purpose in union with the laboratory's expectation for ensuring quality results.

Once implemented, the IQCP is monitored for effectiveness and modified as needed to maintain risk at a clinically acceptable level.





# Additional Resources

- **CMS/CLIA Website:** <http://www.cms.gov/Regulations-and-Guidance/Legislation/CLIA/index.html?redirect=/clia/>
- **CMS CLIA Central Office:** 410-786-3531
- **IQCP Link:** [http://www.cms.gov/Regulations-and-Guidance/Legislation/CLIA/Individualized\\_Quality\\_Control\\_Plan\\_IQCP.htm](http://www.cms.gov/Regulations-and-Guidance/Legislation/CLIA/Individualized_Quality_Control_Plan_IQCP.htm)
- **CMS IQCP Questions:** Any questions about IQCP should be forwarded to [IQCP@cms.hhs.gov](mailto:IQCP@cms.hhs.gov)
- **Cause and Effect Diagrams:** Description and example - <http://www.ihi.org/resources/Pages/Tools/CauseandEffectDiagram.aspx>
- **CLSI Link:** <http://www.clsi.org>



# QUESTIONS

[ellis.jacobs@alere.com](mailto:ellis.jacobs@alere.com)